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(71) Applicant (for all designated States except US): DIAMOND INNOVATIONS, INC. [US/US]; 6325 Huntley Road, Worthington, Ohio 43085 (US).

(72) Inventor; and

(75) Inventor/Applicant (for US only): WEBB, Steven W. [US/US]; 253 Weydon Road, Worthington, Ohio 43085 (US).

(74) Agents: TENER, Carissa et al.; Pepper Hamilton LLP, One Mellon Center, 50th Floor, 500 Grant Street, Pittsburgh, Pennsylvania 15219-2502 (US).

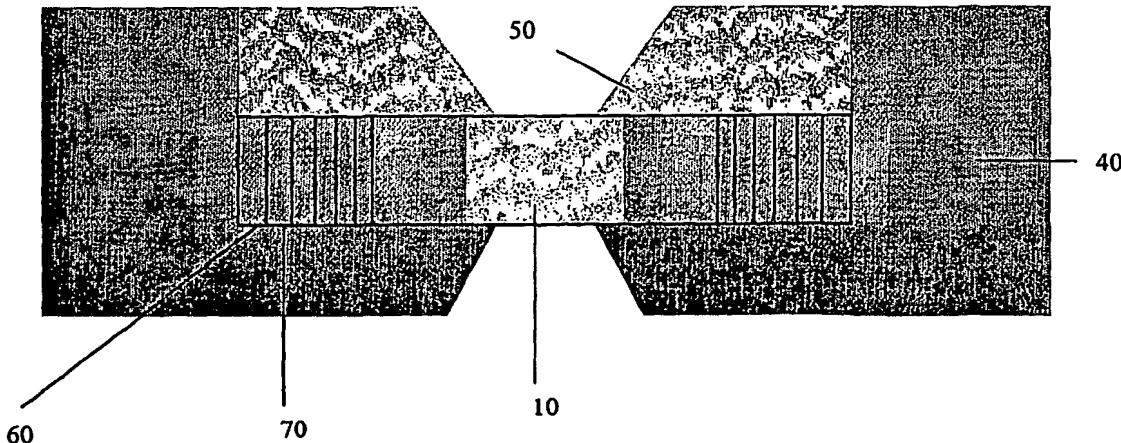
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(54) Title: WIRE DRAWING DIE



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(57) Abstract: The present invention relates to a die comprising a die core (10) of a hard material and at least two pre-stressed rings (60, 70) of increasing diameter placed around the die core and methods of making and using the same. The die core (10) is held in place by a force generated through deformation of mating geometric features on the die and the rings (60, 70) of increasing diameter.

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